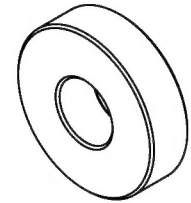
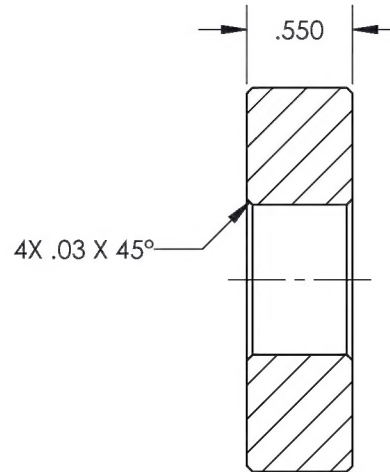
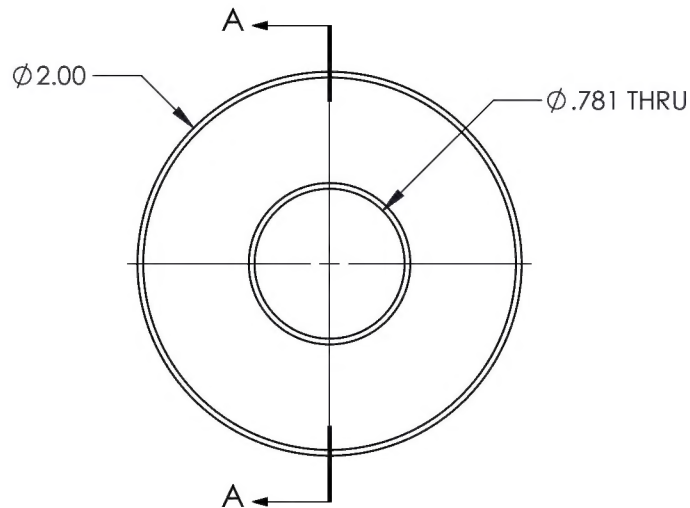


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0053	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIM WAS Ø.760 IS Ø.765.	6/9/2016	SM	JAG
3	16-0162	CH'D DIM WAS Ø.765 THRU ALL IS Ø.781 THRU ALL, CHANGED MATERIAL WAS 1018 IS 1018/1020 CR.	10/12/2016	RJC	JAG



SECTION A-A

<b>DART AEROSPACE</b>	
TITLE <b>CAGE REINFORCEMENT</b>	
DWG NO. <b>C10-27-2</b>	REV <b>3</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	DATE 5/30/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-27-2	1	CAGE REINFORCEMENT	1018/1020 CR	